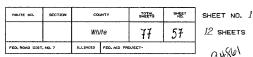
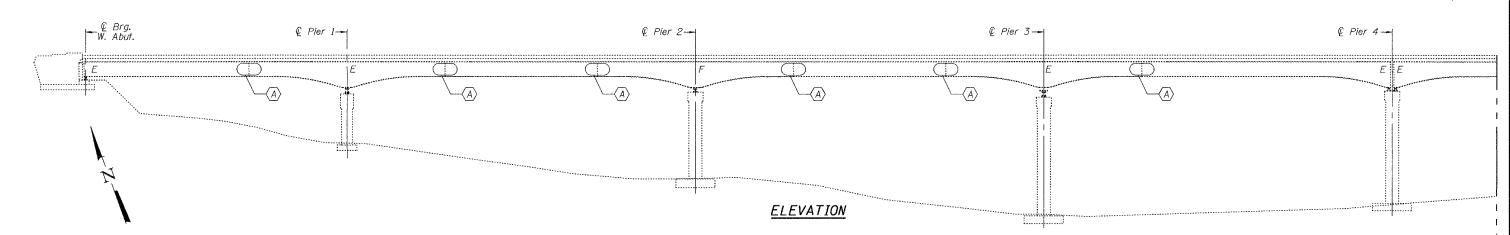
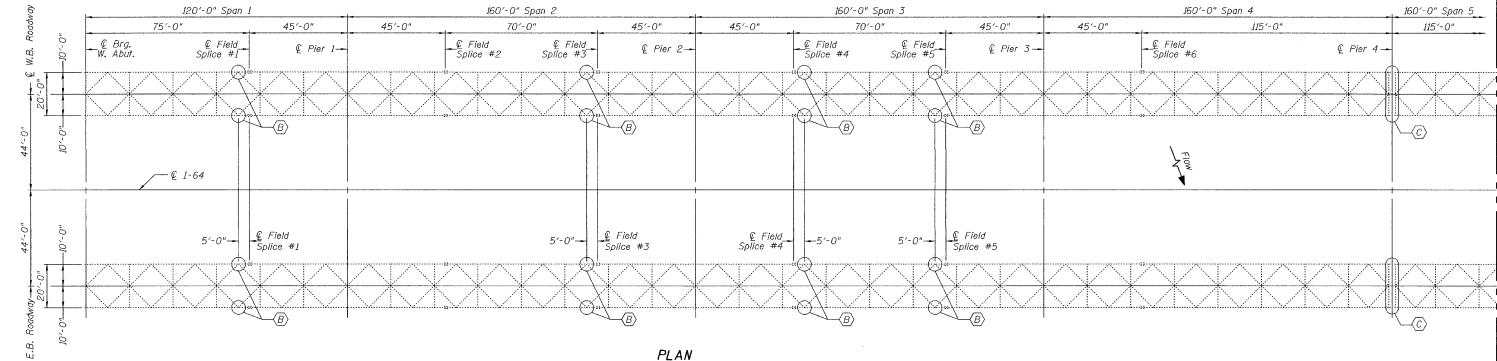
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



12 SHEETS 94861





PLAN

- Repair Detail "A" See sheet 3 of 12 for locations
- Location of Repair Detail "B" See sheet 3 of 12 for details
- Location of Repair Detail "C" See sheets 5 thru 8 of 12 for details
- Location of Repair Detail "D" See sheets 9 thru 12 of 12 for details.

GENERAL NOTES

All structural steel shall conform to AASHTO Classification M-270 Gr. 36. unless otherwise noted.

Fasteners shall be high strength bolts. Bolts ${}^3_4{}''\phi$, open holes ${}^{13}_{16}{}''\phi$, unless otherwise noted.

Plan dimensions and details relative to existing structure have been taken from existing plans and are subject to nominal construction variations. It shall be the Contractor's responsibility to verify such dimensions and details in the field and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in the scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.

Cost of removal and/or re-installation of all members necessary to complete the work as detailed on the plans and as specified in the Special Provisions shall be included in the cost of Furnishing and Erecting Structural Steel.

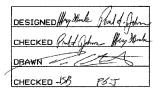
The inorganic zinc rich primer/acrylic/acrylic paint system shall be used for shop and field painting of new structural steel except where otherwise noted. The color of the final finish coat shall be Gray, Munsell No. 5B 7/1. See Special Provision "Cleaning and Painting New Metal Structures".

The existing structural steel coating contains lead. The Contractor should take appropriate precautions to deal with the presence of lead on this project. Existing structural steel that will be in contact with new structural steel shall be cleaned and painted prior to erection as required by the Special Provision "Cleaning and Painting Contact Surface Areas of Existing Steel Structures".

BILL OF MATERIAL

UNIT	QUANTITY
Pound	3530
L.S.	1
Pound	16650
Foot	128
Each	648
	Pound L.S. Pound Foot

PLAN AND ELEVATION F.A.I. RT. 64 I-64 OVER WABASH RIVER WHITE COUNTY SN.097-0003 & 097-0004



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